

## Material - AMS 5351

Standard Specification for Steel Castings, Sand, Corrosion and Moderate Heat Resistant 13Cr Normalized and Tempered

## **Group - Ferrous Stainless Steel Alloys**

Sub Group - AMS 5351 Steel Castings, Sand, Corrosion and Moderate Heat Resistant 13Cr Normalized and Tempered

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.		
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	Ρ%	0.040 max.	Annealing or Hardening + Tempering	
Sulphur	S %	0.030 max.		
Chromium	Cr %	11.500 - 14.000		
Nickel	Ni %	1.000 max.		
Molybdenum	Mo %	0.500 max.		
Aluminium	Al %	0.050 max.	Mechanical Properties	
Tin	Sn %	0.050 max.	Tensile Strength in Mpa	620 min.
Copper	Cu %	0.500 max.	Yield Strength in Mpa	-
Iron	Fe %	Balance	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in HB</mark>	217 - 248
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
410	AISI	USA	Bar, Wire, Shapes and Forging	
410 C 21	BS	British	Casting	
15ch13L	GOST	Russia	Casting	
385 G X 12 Cr 13	SFS	Finland	Casting	
A217 CA 15	ASTM	USA	Casting	
A 487 CA 15	ASTM	USA	Casting	
A743 CA 15	ASTM	USA	Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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